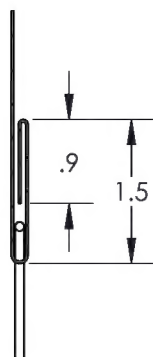
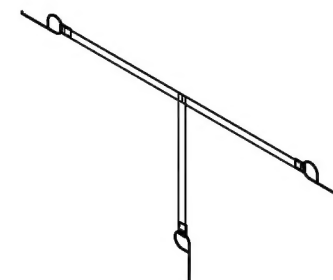
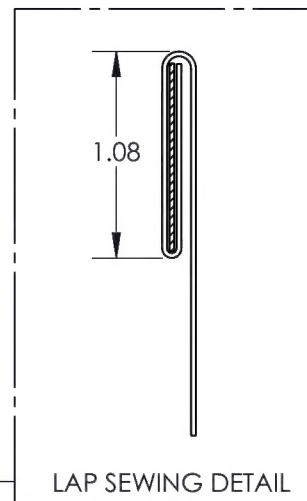
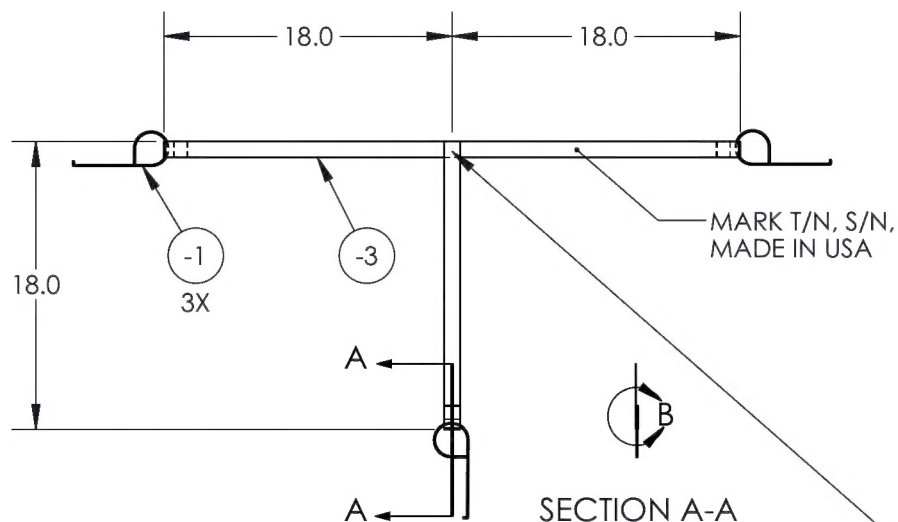


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED BETTER DETAILS AND DIM.	7/18/2005		
2		CH'D TOOL LABEL FROM 1/4 TO 1/2 HT.	7/18/2005		
2A		CH'D TITLEBLOCK & REVISION BLOCK.	1/25/2010	RJC	RW
3	15-0208	CH'D TO SHEET METAL TOLERANCE. -3 CH'D VENDOR WAS AMERICAN CORD & WEBBING IS STAN'S UPHOLSTERY.	8/13/2015	RJC	JAG



DETAIL B  
3X PIN SEWING DETAIL

**UNDER REVIEW**

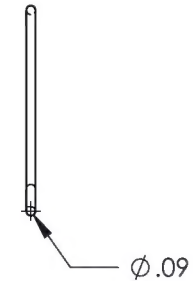
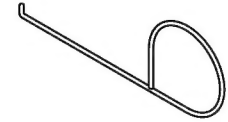
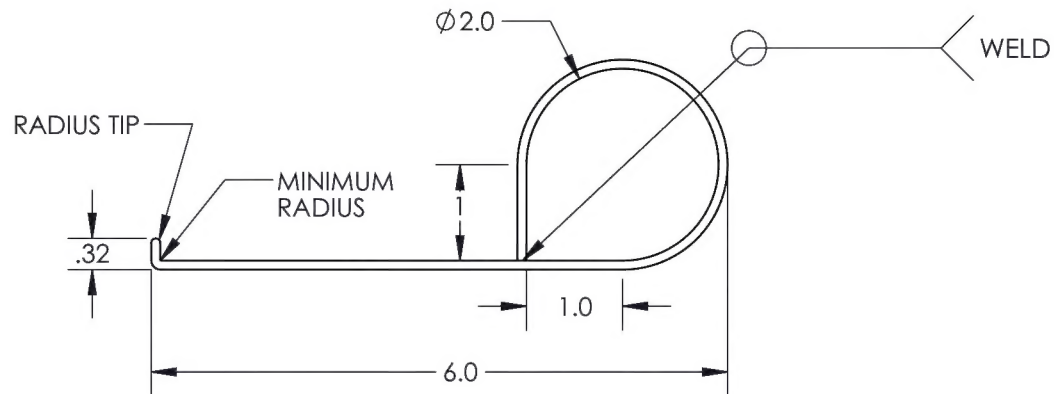
URF 19-501 19.01.03 KT

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	RIGGING PIN	316 S.S. FILLER ROD		2
		B/O	-3	1	WEBBING, RED		.025 X 1 STAN'S UPHOLSTERY	1

<b>DART AEROSPACE</b>	
TITLE <b>RIGGING TOOL</b>	
DWG NO. <b>RB T102019</b>	REV <b>3</b>
MAT'L	DRAWN BY: <b>COLE</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 .XX ± .03 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/8 ANGLES ± 5°	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:12	DATE 9/8/2003
USED ON MODEL <b>BELL 206</b>	
SHEET 1 OF 2	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED BETTER DETAILS AND DIM.	7/18/2015		
3	15-0208	-1 CH'D TO SHEET METAL TOLERANCE.	8/13/2015	RJC	JAG



**UNDER REVIEW**

URF 19-501 19.01.03 KT

(-1)  
RIGGING PIN

<b>DART AEROSPACE</b>	
TITLE <b>RIGGING TOOL</b>	
DWG NO. <b>RB T102019-1</b>	REV <b>3</b>
MAT'L 316 S.S. FILLER ROD	DRAWN BY: <b>COLE</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	<b>BELL 206</b>
SCALE 1:2	DATE 9/8/2003
SHEET 2 OF 2	